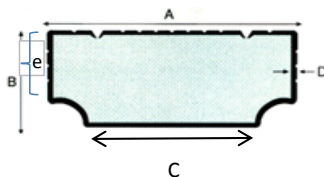


TECHNICAL DATA SHEET FOR ALUMINIUM WINDOW SPACER BAR

PRODUCT	WINDOW SPACER BAR
DESCRIPTION	TEK METAL SPECIALIZED IN THE PRODUCTION ALUMINIUM SPACER BARS FOR INSULATING DOUBLE GLASS INDUSTRY
PRODUCER	VITRIMOL



CHARACTERISTICS	SPECIFICATIONS	DESCRIPTIONS													
ALLOY	3003	> %99 Al													
TEMPER	H 18 - H 26	-													
THICKNESS (D)	Spacer bars are produced of 0,16 to 0,34 mm thick aluminium band (strip). The thickness of the band depends on the size of the profile	± 0,02 mm													
HEIGHT (B)	6,5	± 0,2 mm													
WIDTH (A)	<table border="1" style="display: inline-table; border-collapse: collapse;"> <tr> <td>5,5</td><td>7,5</td><td>8,5</td><td>9,5</td><td>10,5</td><td>11,5</td><td>13,5</td><td>14,5</td><td>15,5</td><td>17,5</td><td>19,5</td><td>21,5</td><td>23,5</td> </tr> </table>	5,5	7,5	8,5	9,5	10,5	11,5	13,5	14,5	15,5	17,5	19,5	21,5	23,5	± 0,2 mm
5,5	7,5	8,5	9,5	10,5	11,5	13,5	14,5	15,5	17,5	19,5	21,5	23,5			
WIDTH (C)	<table border="1" style="display: inline-table; border-collapse: collapse;"> <tr> <td>2,8</td><td>4,8</td><td>5,9</td><td>6,9</td><td>6,9</td><td>7,9</td><td>9,9</td><td>10,9</td><td>11,9</td><td>13,9</td><td>15,9</td><td>17,9</td><td>19,9</td> </tr> </table>	2,8	4,8	5,9	6,9	6,9	7,9	9,9	10,9	11,9	13,9	15,9	17,9	19,9	± 0,2 mm
2,8	4,8	5,9	6,9	6,9	7,9	9,9	10,9	11,9	13,9	15,9	17,9	19,9			
HEIGHT (E)	4,7	± 0,5 mm													
LENGTH	3-5-6m and changing according to customer requirements.	± 5 mm													
GRASE RESUDAL	≤ 1 mg / m	-													
FLATILE MATERIAL RATE	<0,001 mg/mt	-													
TRANSPARATION	Max.1,9 atm	-													
MECHANIC INFORMATION	220 - 230 N/mm ² 200 - 210 N/mm ² >5	Rm Rp (0,2 %) A 5 % (Elongation)													
WELDING	High frequency induction welding	-													
SIDE OF WELD	BOTTOM	-													
COLUR	SILVER	-													
PACKAGING	Production orders in amount and properties are produced by arzusun or customer profiles in cardboard boxes metal / wooden crates packed with.	-													
OTHERS	At equal intervals of 0.3 m customers with your own logo or a stamping offers the possibility to personalize their products.	-													

PACKAGING

6M PROFILE		
SIZE	PIECES IN BOX	MEASUREMENTS
5,5	450	2.700
7,5	420	2.520
8,5	380	2.280
9,5	340	2.040
10,5	300	1.800
11,5	280	1.680
13,5	240	1.440
14,5	220	1.320
15,5	200	1.200
17,5	180	1.080
19,5	160	960
21,5	140	840
23,5	140	840

5M PROFILE		
SIZE	PIECES IN BOX	MEASUREMENTS
5,5	450	2.250
7,5	420	2.100
8,5	380	1.900
9,5	340	1.700
10,5	300	1.500
11,5	280	1.400
13,5	240	1.200
14,5	220	1.100
15,5	200	1.000
17,5	180	900
19,5	160	800
21,5	140	700
23,5	140	700

3M PROFILE WITH BUTYLED		
SIZE	PIECES IN BOX	MEASUREMENTS
5,5	500	1.500
7,5	334	1.002
8,5	334	1.002
9,5	334	1.002
10,5	334	1.002
11,5	334	1.002
13,5	250	750
14,5	250	750
15,5	250	750
17,5	168	504
19,5	168	504
21,5	168	504
23,5	168	504